## Temperature Conversion

Using this table to convert Fahrenheit degrees $\left(F^{\circ}\right)$ directly to Celsius degrees $\left(C^{\circ}\right)$ and vice versa. It covers the range of temperatures used in most hardening, tempering and annealing operations.

$$
F^{0}=\frac{C^{0} \times 9}{5}+32
$$

| $\mathbf{F}^{\mathbf{0}}$ | $\mathbf{C}^{\mathbf{0}}$ |
| :---: | :---: |
| -20 | -29 |
| 0 | -18 |
| 20 | -7 |
| 40 | 4 |
| 60 | 16 |
| 80 | 27 |
| 100 | 38 |


| $\mathbf{F}^{\mathbf{0}}$ | $\mathbf{C}^{\mathbf{0}}$ |
| :---: | :---: |
| -160 | -107 |
| -140 | -96 |
| -120 | -84 |
| -100 | -73 |
| -80 | -62 |
| -60 | -51 |
| -40 | -40 |


| $\mathbf{F}^{\mathbf{0}}$ | $\mathbf{C}^{\mathbf{0}}$ |
| :--- | :---: |
| 120 | 49 |
| 140 | 60 |
| 160 | 71 |
| 180 | 82 |
| 200 | 93 |
| 212 | 100 |
| 220 | 104 |


| $\mathbf{F}^{\mathbf{o}}$ | $\mathbf{C}^{\mathbf{o}}$ |
| :--- | :--- |
| 300 | 149 |
| 400 | 204 |
| 500 | 260 |
| 600 | 316 |
| 700 | 371 |
| 800 | 427 |
| 900 | 482 |


| $\mathbf{F}^{\mathbf{0}}$ | $\mathbf{C}^{\mathbf{0}}$ |
| :---: | :---: |
| 1000 | 538 |
| 1200 | 649 |
| 1400 | 760 |
| 1600 | 871 |
| 1800 | 982 |
| 2000 | 1093 |
| 2200 | 1204 | substituting a known Fahrenheit ( $\mathrm{F}^{0}$ ) or Celsius ( $\mathrm{C}^{0}$ ) temperature figure in either of the following formulas.

$$
C^{0}=\frac{F^{0}-32}{9} \times 5
$$

